

ROSALEE SYNTHETIC PUTTY

➤ **Scope**

Steel furniture, made with ms sheets; invariably have dents or uneven surface created by butt-welding. For aesthetic appearance, such dents have to be filled up and the surface must appear absolutely even. To get such a surface, synthetic putty has to be used liberally. It is required to fill up the pores and blowholes of cast iron articles. Synthetic putty has maximum possible solids (more than in N.C. Putty) and therefore, filling effect is attained in two coats only. It dries rock hard and possesses good enamel hold out. Synthetic putty is the easiest to sand thus working faster on production line.

➤ **Areas of Application**

Any article made of mild steel or of cast iron, that needs filling of dents and pores will need synthetic putty to achieve an aesthetic look.

➤ **Surface Preparation**

The surface should be free from oil, grease and rust. The best way to achieve the objective is sand blasting or 7-tank phosphate system. If the same is not possible, rustosan should be used.

➤ **Technical Data**

- APPEARANCE : Smooth paste, free from lumps and with a pleasing Grey colour.
- VISCOSITY : Thixotropic
- DRYING TIME : Surface dry : 25 to 30 min.
Ready for sanding : after 2 hrs.
- FLEXIBILITY : Passes the bending mandrel of 1/4"

➤ **Directions for Use**

Putty should be applied with flexible putty knife. Hand should move in semi circle and the article should have a primer coat for better adhesion of putty. Allow 2-3 hours for the film to dry hard when after wet sanding should be done to get smooth surface without any blemish.

➤ **Notes**

The best quality synthetic putty must dry hard in less time yet should be capable of cutting with ease and that is synthetic putty only.

➤ **Disclaimer**

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