

RICHWOOD MELAMINE SEALER

➤ Scope

Sealer plays a very important role in filling up of wooden pores if not done properly, any clear coat will sink into the pores and will ruin the best of finish. We at marigold have developed a special filler to be applied under melamine finish: glossy as well as matt. The said sealer prevents any sinkage or shrinkage of the top coat, which is melamine two-pack finish.

➤ Areas of Application

Any wooden surface, including plywood or nu-wood and where a clear coat, glossy or matt is required.

➤ Surface Preparation

Please refer to our pamphlet on surface preparation for wood.

➤ Technical Data

- APPEARANCE : Translucent liquid having free flow.
- VISCOSITY : 60 ± 5 secs. In ford cup 4 @ 30°C.
- WEIGHT PER LITRE : 0.98 ± 0.02 kg./ltr.
- THINNER TO BE USED : Rosalee Thinner 088.
- DRYING TIME : Touch dry : 5 to 10 min.
- SURFACE DRY : 25 to 30 min.
- THUMP IMPRESSION FREE : 1 hrs.
- HARD DRY : 24 hrs.

➤ Directions for Use

Stir the sealer well. Thin to spraying viscosity and apply by cross-lap method. Minimum two coats are needed for ideal results. After 2-3 hours start sanding with 80 number paper. Sanding must be carried out horizontally to the pores. Wipe out all loose particles with a dry rag. The surface should get well filled and should have a silky smooth appearance. If not satisfied, apply a third coat and sand again after 3-4 hours.

➤ Note

In case the relative humidity is in excess of 80% retarder thinner 066 in the ratio of 1:3 i.e. one part of rosalee retarder 066 and three parts of rosalee thinner 088, by volume.

➤ Disclaimer

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